





Depressed Center Grinding Wheel



For General Steel

METAL 	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty	Origin
		mm	inch		m/s	rpm(min-1)		
Type-27 	MO	50x4x9.53	2x5/32x3/8	A36P	72	27,500	250	J
		58x4x9.53	2-5/16x5/32x3/8			23,700	250	
	BEST GRIND	100x6.4x16	4x1/4x5/8	A24S	80	13,700	200	T
		115x6.4x22.23	4-1/2x1/4x7/8			13,300	100	
		125x6.4x22.23	5x1/4x7/8			12,200	100	
		180x6.4x22.23	7x1/4x7/8			8,500	50	
		230x6.4x22.23	9x1/4x7/8			6,600	50	
Type-28	R-28	125x6x22	5x1/4x7/8	#24	72	11,000	100	J
		180x6x22	7x1/4x7/8			7,600	50	

MO : Mini Off



*Origin: J = Japan T = Thailand J/T = Japan & Thailand

For Stainless Steel / INOX



	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty	Origin
		mm	inch		m/s	rpm(min-1)		
	GENERAL							
	BEST GRIND	100x6.4x16	4x1/4x5/8	WA36N	72	13,700	200	T
		115x6.4x22.23	4-1/2x1/4x7/8			13,300	100	
		125x6.4x22.23	5x1/4x7/8	WA36O	80	12,200	100	
		180x6.4x22.23	7x1/4x7/8			8,500	50	
		230x6.4x22.23	9x1/4x7/8			6,600	50	
	SOFT GRINDING							
	GA-6	100x6x16	4x1/4x5/8	#36	72	13,700	100	J
	IRON FREE							
	SV	100x6x16	4x1/4x5/8	24,36,46	72	13,700	200	J
180x6x22		7x1/4x7/8	7,600			50		

GA : Green Ace Gold SV : Super Vio

For Stone / Masonry

	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty	Origin
		mm	inch		m/s	rpm(min-1)		
	BEST GRIND	100x6.4x16	4x1/4x5/8	C24R	72	13,700	200	T
		115x6.4x22.23	4-1/2x1/4x7/8			13,300	100	
		125x6.4x22.23	5x1/4x7/8			12,200	100	
		180x6.4x22.23	7x1/4x7/8			8,500	50	
		230x6.4x22.23	9x1/4x7/8			6,600	50	

For Heavy Duty

	NAME	SIZE		SPEC	MAX OPERATING SPEED		CARTON Q'ty	Origin
		mm	inch		m/s	rpm(min-1)		
	BEST GRIND	100x6.4x16	4x1/4x5/8	AZ24	72	13,700	200	T
		115x6.4x22.23	4-1/2x1/4x7/8			13,300	100	
		125x6.4x22.23	5x1/4x7/8			12,200	100	
		180x6.4x22.23	7x1/4x7/8			8,500	50	
		230x6.4x22.23	9x1/4x7/8			6,600	50	

*Origin: J = Japan T = Thailand J/T = Japan & Thailand

SAFETY FIRST Always use properly guarded tools, follow maximum operating speed recommendation and wear proper face and body protection.